

Hidden costs in electronics product development: a profit-first approach

#### **Description**

One outdated component can stall an entire electronics development project, increase expenses, and push back a product launch. The global chip shortage made this painfully clear. What began as a minor disruption during the COVID-19 lockdowns quickly turned into a widespread crisis that disrupted industries from automotive to consumer tech.

While product lifecycle management (PLM) helps streamline development and reduce delays, many companies still struggle with hidden costs that quietly chip away at profit margins. These costs often arise during early design decisions, within supply chain gaps, during production, and even after the product has launched.

Left unchecked, hidden costs can escalate quickly. To protect your margins, it's essential to address these issues at every stage of development. This article will break down the most common cost traps and offer practical strategies to help you avoid them.

# **Hidden Costs in Early Design Decisions**

A <u>product's lifetime costs</u> are largely determined by early design decisions – about 70% according to studies. Choices made at the time of planning might seem harmless but can snowball into major expenses throughout the electronics product development process.

## Overengineering and Feature Creep in Original Specs

Products become overengineered when design teams add unnecessary complexity beyond actual requirements. Engineering teams often try to create "perfect" products and end up with extra features, components, or capabilities that:

- Drive up manufacturing costs through extra components and specialized assembly
- Push back market entry dates and weaken competitive advantage
- Make maintenance and repair harder, which raises ownership costs
- Create problems with scaling up production

Feature creep affects 52% of development projects when teams keep adding features beyond the original scope. A McKinsey study reveals that users ignore 80% of new features added to products. Each extra feature raises development costs and makes manufacturing more complex.

#### Poor Design for Manufacturability (DFM) Planning

Design for Manufacturing helps create <u>products that are easier to manufacture</u> while keeping costs down. Many electronics product development teams wait too long to think over DFM principles.

Manufacturers face several challenges without proper DFM:

- Production gets delayed during pre-production stages
- Profits take a hit from unexpected costs
- Teams waste time on multiple redesigns and board revisions

DFM reviews work best when teams conduct them early. Fixing problems gets more expensive as development moves forward. On top of that, it takes a collaborative effort between engineers, designers, contract manufacturers, and material suppliers to make DFM work.

Teams see the best results when they build in DFM from day one instead of using it as a checkmark later. This approach cuts iterations by 30%, speeds up market entry, and reduces material waste from problematic designs.

## **Supply Chain Risks That Inflate Development Costs**

Supply chain disruptions can quietly eat away at profit margins during electronics product development and catch product teams by surprise. Component shortages and geopolitical tensions create risks that need careful strategies to keep profits healthy.

## **Single-Supplier Dependency and Price Volatility**

Electronics product development becomes vulnerable when it depends on just one supplier. Component prices might double or triple in weeks when demand spikes suddenly. All but one of these supply chain disruptions happen in lower tiers where businesses can't see what's happening. To cite an instance, Taiwan creates a risky dependency by producing 60% of global semiconductors and 90% of advanced chips.

Multiple factors cause price volatility, such as limited production capacity, inventory

hoarding, and speculative trading. Manufacturers accept any price increases because they have no power in negotiations without other suppliers.

### **Unplanned Last-Time Buys Due to Obsolescence**

More than 750,000 components became obsolete in 2022, which forced redesigns and disrupted supply chains. Customers race to get limited stock before discontinuation during Last-Time Buys (LTBs). Competition often changes the announced LTB deadlines, which makes planning harder.

Companies must forecast their needs accurately. Products end too soon with low estimates, while high estimates lock up money in extra inventory and storage costs.

#### **Neglected Reverse Logistics in Planning Stages**

Reverse logistics helps cut costs by reducing waste and making the best use of resources through recycling, repair, and repurposing. Product development gets pricier when teams overlook this aspect and later manage product returns and end-of-life handling.

A two-step approach makes reverse logistics work well. Teams should first use automated inspection during manufacturing to ensure only good products reach markets. Then they need systems to recover valuable materials after consumer use. Partnering with experienced providers like <u>Green Wave Electronics</u> can streamline these efforts by offering scalable solutions for electronics returns, refurbishment, and resource recovery.

### **Hidden Tariffs and Import Fees in Global Sourcing**

Tariffs have altered the map overnight and become the preferred trade policy weapon. A USD 40.00 toaster oven's retail price jumped to USD 52.00 with recent tariff structures, which makes customers think twice about buying.

Stacked tariffs create more worry by adding layers of duties based on where raw materials and components come from. Hidden trade costs can add up to 60% in some cases. Electronics manufacturers face complex issues as components cross many borders. Each stop adds new variables in cost, compliance, and timing.

## **Production-Phase Pitfalls That Hurt Profit Margins**

Manufacturing defects and delays directly affect profit margins when electronics products enter production. These issues create the most visible financial impact during product development.

### **Low Yield Rates from Inadequate Testing Protocols**

Testing protocols are vital to electronics manufacturing quality control. Poor testing methods can get pricey quickly. Products with defects that make it through production waste materials

and require expensive fixes. Companies that catch defects early in manufacturing avoid costly repairs and minimize product recall risks. Electronic components need precise assembly. A single defect can ruin the whole product and lead to expensive recalls that damage the company's reputation.

#### **Tooling Rework Due to Late Design Changes**

Design changes made late in development are among the <u>most expensive mistakes</u> in electronics manufacturing. Industry analysis shows that making changes during production costs more than any other phase. "Running changes" help fix future production without recalling existing products. Major problems might still require full recalls.

The financial toll can be massive – Volkswagen's TDI emissions recall cost over \$15 billion. Boeing spent \$600 million on their 787 Dreamliner battery ordeal. McKinsey research revealed that products launching 6 months late due to design changes lose 33% of their lifetime profitability.

### **Inefficient BOM Management and Excess Inventory**

Poor bill of materials (BOM) management creates many hidden costs. Common problems include:

- Data inaccuracies that disrupt production
- Inventory systems that don't work well together and create supply chain issues
- Manual processes that introduce component specification errors

Excess inventory locks up money that could help other operations. About 60% of excess inventory comes from delayed shipments, while supply chain issues cause 25%. Companies with billions in product sales typically have excess inventory worth 12.5% of revenue—losing millions in potential profits. Cutting excess inventory by half could boost product profits by 13%.

# **Post-Launch Costs That Are Often Overlooked**

Hidden expenses in electronics product development extend beyond the production floor. These post-launch costs remain invisible until they affect profitability by a lot.

## **Warranty Claims from Incomplete Validation**

Poor validation during <u>electronics product development</u> creates huge financial risks through warranty claims. Fraudulent warranty claims make up 3-5% of total warranty expenses, which costs manufacturers up to \$25 billion each year. Companies don't deal very well with distinguishing real claims from fraudulent ones without proper validation systems.

Yes, it is challenging to validate warranties due to technical issues, product authenticity checks, and misuse detection. Poor validation creates several financial problems:

- Invalid warranties force consumers to pay for repairs out-of-pocket and damage brand reputation
- Customer dissatisfaction grows when manufacturers take too long to respond to claims
- Fraud schemes slip through undetected because data is scattered across systems

Starting pilot production and validation helps identify and fix risks before full-scale manufacturing begins. This saves time and cuts down costs linked to post-launch issues.

### **Support Costs from Poor Documentation**

Poor documentation is another overlooked expense in electronics product development. Each week, employees lose about 7.47 hours of productivity due to bad documentation. This equals a full day's work lost to inefficiency.

Without doubt, bad documentation piles up expenses:

- Users who struggle with products make more support calls
- Support agents take longer to find answers
- Simple issues get escalated to higher-tier support instead of being solved by users

Good documentation equips users to help themselves and reduces support costs. Customer satisfaction improves when they find answers on their own, and they see more value in the product. Support teams with access to complete documentation can go beyond scripted responses. This creates valuable conversations that help improve the product.

## Conclusion

Hidden costs are easy to overlook but impossible to ignore once they start cutting into your bottom line. From early design missteps to post-launch inefficiencies, each stage of electronics product development holds its own financial risks. These costs may not show up on the balance sheet right away, but they quietly erode profitability, delay growth, and reduce the return on innovation.

A profit-first approach means addressing these issues head-on—building cost awareness into every phase, collaborating across departments, and planning beyond the immediate product release.

The margin is often in the details. By spotting the cost traps early and designing around them, your team can unlock long-term value and deliver products that perform well both in the market and on the books.

#### Category

1. Logistics

- 2. Product Development
- 3. Production

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